

Work Order ID 51436

August 24, 2009 1:08:29 PM



Page 1

Item ID: D2480-012
Revision ID: A1
Item Name: Heli-Access Handle Weldment RH

Accept



Setup Start



Stop




Start Date: 8/25/09 Start Qty: 5.00
Required Date: 8/31/09 Req'd Qty: 5.00



Cust Item ID:
Customer:

Reference:

Approvals: Process Plan: 
QC:

Date:
Date:

Tooling:

SPC (Y/N):

Date:
Date:

Run Start
Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2480

Rev A1

100

0.00



Large Fab

Large Fab

Memo

0.00

Large Fab

Weld as per Template DT 8333 (DT 2480 CJ)

09.08.27

110

QC9- Inspect visual per QSI004- Fusion Welds

0.00



QC

Memo

0.00

Quality Control

09.08.28

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> 802.86s

RH
(x5) φ

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Cust Item ID:
Customer:

Reference:

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Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

White Gloss(Ref:4.3.5.2) per QS1005 4.3-Steel

0.00



Powdercoat

Memo

M112260

0.00

⇒ M 09/09/31 (5X) φ

START TIME:

7:15am

OVEN TEMPERATURE:

7:45am FINISH TIME:

400°F

140

QC3- Inspect Part Finish

0.00



QC

Memo

0.00

Quality Control

BR 09-08-31

(5)

150

Identify as per dwg & Stock Location:

PPP

0.00



Packaging

Memo

51437

0.00

PC9/8/31 (5)

Packaging

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Start Date: 8/25/09 Start Qty: 5.00
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Reference:

Accept



Setup Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____
QC: _____ Date: _____

Tooling: _____ Date: _____

SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/31

MF

09-08-31

Picklist Print

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Page 1

Work Order ID: 51436

Parent Item: D2480-012RevA1

Parent Item Name: Heli-Access Handle Weldment RH




Comments:

Start Date: 8/25/09

Required Date: 8/31/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2478RevA 		Manufactured	No	B 51441		100	Each	0.0000	5.0000			
Heli-Access Handle D2479RevA 		Manufactured	No	B 51442		100	Each	0.0000	5.0000			
Heli-Access Handle D2481RevA1 		Manufactured	No			100	Each	52.0000	10.0000			
Mounting Plate												

BSP-09.08.26.

SP 09.08.26.

SP 09.08.26.

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

52

40634

35

40888

17

10

D2482RevA1



Mounting Plate

Manufactured

No

100

Each

78.0000

5.0000



SP 09.08.26.

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

78

38319

48

40635

30

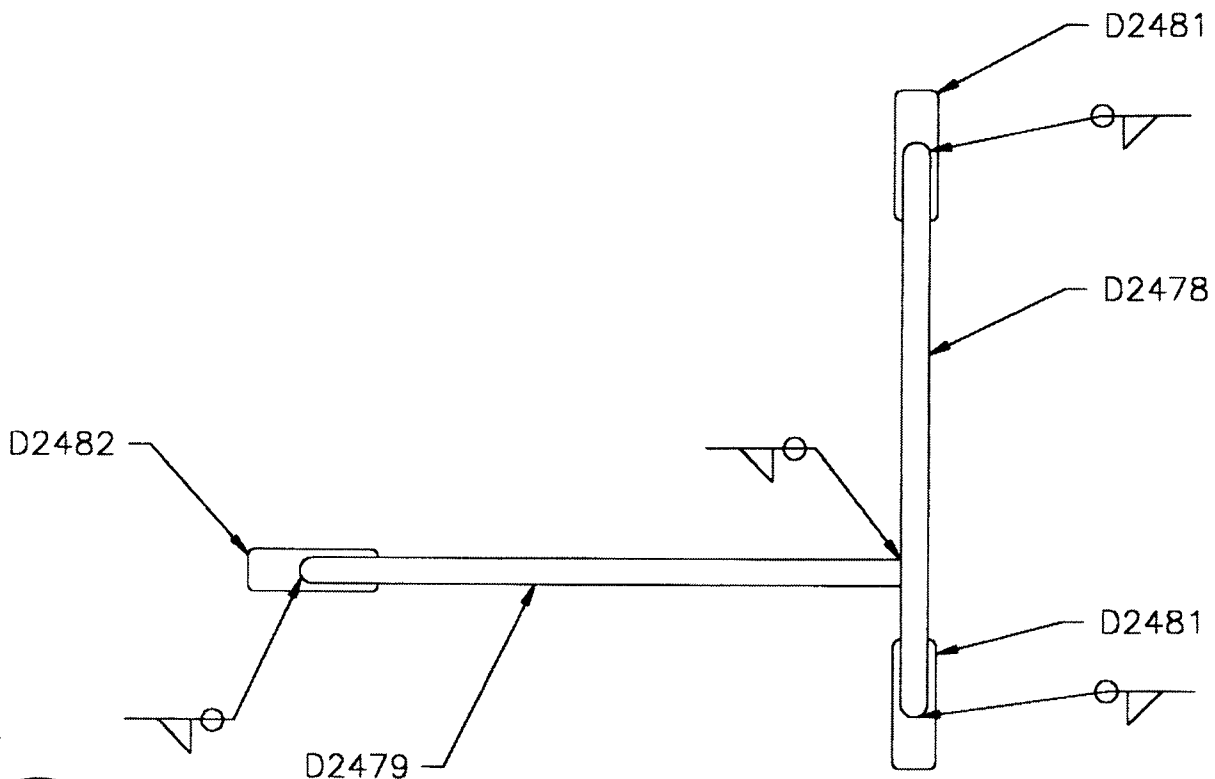
✓

5



DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	MIKE M	DRAWING NO.	REV. A
CHECKED <i>BW</i>	APPROVED <i>BW</i>	D2480	SHEET 1 OF 1
DATE	TITLE	SCALE	
96:05:14	HANDLE WELDMENT ASSEMBLY	6:1	
A1 11/05.06.23		ADDED POWDER COAT	

RELEASED
16/10/02 DS



M/O 51236

D2480-011 LH SHOWN
D2480-012 RH OPPOSITE

NOTES:

- 1) WELD PER TEMPLATE DT 2480 WG PER QSI 004
- 2) POWDER COAT WHITE GLOSS (REF: 4,3,5,2) AS PER QSI 005